

Ultraform® S2320 003 PRO TR AT UN
POM

BASF

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	11	cm³/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	2.2	%	ISO 294-4, 2577
Molding shrinkage, normal	2.0	%	ISO 294-4, 2577

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2600	MPa	ISO 527
Yield stress	62	MPa	ISO 527
Yield strain	9	%	ISO 527
Nominal strain at break	35	%	ISO 527
Impact Strength (Charpy), +23°C	180	kJ/m²	ISO 179/1eU
Impact Strength (Charpy), -30°C	145	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	5.5	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	6	kJ/m²	ISO 179/1eA
Notched Impact Strength (Izod), 23°C	7	kJ/m²	ISO 180/1A
Notched Impact Strength (Izod)	6.5	kJ/m²	ISO 180/1A
Temperature	-30	°C	-
Ball Indentation Hardness	135	MPa	ISO 2039-1

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	167	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	100	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	120	E-6/K	ISO 11359-1/-2

Electrical Properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	3.6	-	IEC 62631-2-1
Dissipation Factor, 1MHz	56	E-4	IEC 62631-2-1
Volume Resistivity	1E12	Ohm*m	IEC 62631-3-1
Surface Resistivity	1E15	Ohm	IEC 62631-3-2
Comparative tracking index	600	-	IEC 60112

Other Properties	Value	Unit	Test Standard
ISO Data			
Water Absorption	0.8	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1400	kg/m³	ISO 1183
Bulk density	850	kg/m³	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	190 - 230	°C	-
Mold temperature	60 - 120	°C	-

Characteristics

Processing

Injection Molding

Features

Tribologic Grade

Delivery form

Pellets, Natural Color

Applications

Medical

Additives

Lubricants

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

The buyer is solely responsible for confirming the suitability of the product for a particular application, its utilization and processing and must observe any applicable laws and government regulations. **NO EXPRESS OR IMPLIED RECOMMENDATION OR WARRANTY IS GIVEN WITH REGARD TO THE SUITABILITY OF THE PRODUCT FOR A PARTICULAR APPLICATION, SUCH AS, BUT NOT LIMITED TO, SAFETY-CRITICAL COMPONENTS OR SYSTEMS.**

Healthcare uses: the supply of any product by ALBIS for any medical, pharmaceutical or diagnostic application is conditional to an assessment by ALBIS in terms of compliance with ALBIS' internal risk management policy – even for products which are in general designated for use in Healthcare applications.

Important: irrespective of product type or designation, ALBIS does not recommend or support the use of any products it supplies which fall into the following medical, pharmaceutical or diagnostic application categories:

- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

At all times, our standard terms and conditions of sale apply.